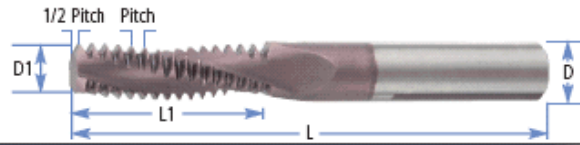


Helical Flute Internal



Min. Size	Tool Description	OT20C	OT30C	Pitch	Flutes	D	D1	L	L1
10 - 32 UNC	TMN 1/8 x .120 - 32 UN HF	02H100	03H1000	32	3	0.125	0.120	2.00	0.3750
1/4" - 20 UNC	TMN 3/16 x .160 - 20 UN HF	02H1001	03H1001	20	3	0.187	0.160	2.00	0.5500
5/16" - 18 UNC	TMN 1/4 x .220 - 18 UN HF	02H1002	03H1002	18	3	0.250	0.220	2.50	0.6667
3/8" - 16 UNC	TMN 1/4 x .240 - 16 UN HF	02H1003	03H1003	16	3	0.250	0.240	2.50	0.7500
1/2" - 13 UNC	TMN 3/8 x .350 - 13 UN HF	02H1004	03H1004	13	3	0.375	0.350	3.00	1.0769
5/8" - 11 UNC	TMN 1/2 x .437 - 11 UN HF	02H1005	03H1005	11	4	0.500	0.437	3.50	1.4545
3/4" - 10 UNC	TMN 1/2 x .470 - 10 UN HF	02H1006	03H1006	10	4	0.500	0.470	3.50	1.6000
7/8" - 9 UNC	TMN 5/8 x .620 - 9 UN HF	02H1007	03H1007	9	4	0.625	0.620	4.50	1.7778
1" - 8 UNC	TMN 5/8 x .620 - 8 UN HF	02H1008	03H1008	8	4	0.625	0.620	4.50	2.0000