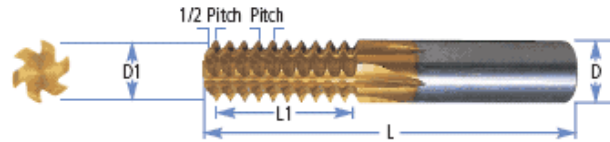


UNJ External Threads Standard Length



Min. Size	Tool Description	OT20C	OT30C	Pitch	Flutes	D	D1	L	L1
ALL 32 UNJ	TME 1/4 x .240 - 32 UNJ	0271000	0371800	32	5	0.250	0.240	2.25	0.5313
ALL 24 UNJ	TME 3/8 x .370 - 24 UNJ	0271001	0371801	24	5	0.375	0.370	2.84	0.9583
ALL 20 UNJ	TME 3/8 x .370 - 20 UNJ	0271002	0371802	20	5	0.375	0.370	2.84	0.9000
ALL 18 UNJ	TME 5/16 x .310 - 18 UNJ	0271003	0371803	18	5	0.312	0.310	2.48	0.7778
ALL 18 UNJ	TME 1/2 x .470 - 18 UNJ	0271004	0371804	18	5	0.500	0.470	3.27	1.1111
ALL 16 UNJ	TME 5/16 x .310 - 16 UN	0271005	0371805	16	5	0.312	0.310	2.48	1.0000
ALL 16 UNJ	TME 1/2 x .470 - 16 UNJ	0271006	0371806	16	5	0.500	0.470	3.27	1.1250
ALL 14 UNJ	TME 1/2 x .470 - 14 UNJ	0271007	0371807	14	5	0.500	0.470	3.27	1.1428
ALL 12 UNJ	TME 1/2 x .470 - 12 UNJ	0271008	0371808	12	5	0.500	0.470	3.27	1.1667