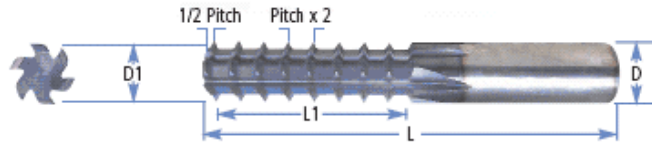


UN Internal Threads T2 Long Length



Min. Size	Tool Description	OT20C	OT30C	Pitch	Flutes	D	D1	L	L1
#4 - 40	TMN 1/8 x .080 - 40 UN-T2	0270800	0378800	40	3	0.125	0.085	1.50	0.224
#6 - 32	TMN 1/8 x .085 - 32 UN-T2	0270801	0378801	32	3	0.125	0.085	1.50	0.250
#8 - 32	TMN 1/8 x .120 - 32 UN-T2	0270802	0378802	32	3	0.125	0.120	1.50	0.328
1/4" - 28	TMN 3/16 x .160 - 28 UN-T2	0270813	0378813	28	3	0.188	0.160	1.97	0.500
1/4" - 28	TMN 1/4 x .180 - 28 UN-T2	0270814	0378814	28	3	0.250	0.180	2.95	0.786
#10 - 24	TMN 1/8 x .120 - 24 UN-T2	0270821	0378821	24	3	0.125	0.120	1.50	0.250
#12 - 24	TMN 3/16 x .140 - 24 UN-T2	0270815	0378815	24	3	0.187	0.140	2.56	0.500
5/16" - 24	TMN 1/4 x .200 - 24 UN-T2	0270816	0378816	24	3	0.250	0.200	2.56	0.833
3/8" - 24	TMN 1/4 x .240 - 24 UN-T2	0270822	0378822	24	5	0.250	0.240	2.56	0.750
1/4" - 20	TMN 3/16 x .160 - 20 UN-T2	0270803	0378803	20	3	0.187	0.160	2.56	0.500
7/16" - 20	TMN 5/16 x .310 - 20 UN-T2	0270817	0378817	20	5	0.313	0.310	3.35	1.000
5/16" - 18	TMN 1/4 x .200 - 18 UN-T2	0270804	0378804	18	3	0.250	0.200	2.95	0.625
5/8" - 18	TMN 1/2 x .437 - 18 UN-T2	0270819	0378819	18	5	0.500	0.437	3.94	1.375
3/8" - 16	TMN 1/4 x .240 - 16 UN-T2	0270805	0378805	16	5	0.250	0.240	2.95	0.750
11/16" - 16	TMN 1/2 x .470 - 16 UN-T2	0270820	0378820	16	5	0.500	0.470	3.94	1.375
7/16" - 14	TMN 5/16 x .310 - 14 UN-T2	0270806	0378806	14	5	0.313	0.310	3.35	0.875
1/2" - 13	TMN 5/16 x .310 - 13 UN-T2	0270807	0378807	13	5	0.313	0.310	3.35	1.000
9/16" - 12	TMN 3/8 x .370 - 12 UN-T2	0270808	0378808	12	5	0.375	0.370	3.35	1.125
3/4" - 12	TMN 1/2 x .470 - 12 UN-T2	0270818	0378818	12	5	0.500	0.470	3.94	1.500
5/8" - 11	TMN 1/2 x .437 - 11 UN-T2	0270809	0378809	11	5	0.500	0.437	3.94	1.250
3/4" - 10	TMN 1/2 x .470 - 10 UN-T2	0270810	0378810	10	5	0.500	0.470	3.94	1.500
7/8" - 9	TMN 5/8 x .620 - 9 UN-T2	0270811	0378811	9	6	0.625	0.620	4.50	1.750
1" - 8	TMN 5/8 x .620 - 8 UN-T2	0270812	0378812	8	6	0.625	0.620	4.50	2.000
1-1/8" - 7	TMN 5/8 x .620 - 7 UN-T2	0270823	0378823	7	6	0.625	0.620	4.50	1.857