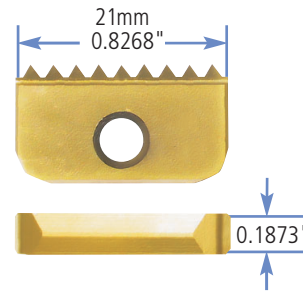
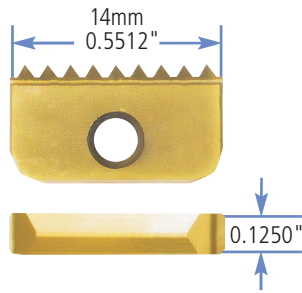


Indexable Thread Mill Insert Identification System

21 N TM - 14 UN - OT20C

21	N	TM	14	UN	OT20C
Denotes Insert Length In Millimeters	N=Internal E=External X=Internal Or External Application	Denotes Insert Style Used For Thread Milling	Denotes Pitch In Threads Per Inch ISO Pitch in mm	Thread Form UN=Unified ISO=Metric NPT=National Pipe Taper NPTF=Dryseal W=Whitworth	Carbide Grade OT20C = TiN PVD Coated OT30C = TiAlN PVD Coated

UN (Unified National), Thread Mill Inserts



14 mm External UN

For use with the following holders:

- TMX 0075 - 50 - 14
- TMX 0075 - 54 - 14
- TMX 0075 - 67 - 14
- TMX 0075 - 50 - 14 HM
- TMX 0075 - 57 - 14
- TMX 0075 - 79 - 2 - 14

21 mm External UN

For use with the following holders:

- TMX 0075 - 75 - 21
- TMX 0075 - 88 - 21
- TMX 0100 - 118 - 2 - 21

Insert Description	OT20C	OT30C	TPI	Dec. Ptch
14 ETM - 48 UN	2074200	3076200	48	0.0208
14 ETM - 40 UN	2074201	3076201	40	0.0250
14 ETM - 32 UN	2074202	3076202	32	0.0313
14 ETM - 28 UN	2074203	3076203	28	0.0357
14 ETM - 27 UN	2074204	3076204	27	0.0370
14 ETM - 24 UN	2074205	3076205	24	0.0417
14 ETM - 20 UN	2074206	3076206	20	0.0500
14 ETM - 18 UN	2074208	3076208	18	0.0556
14 ETM - 16 UN	2074210	3076210	16	0.0625
14 ETM - 14 UN	2074212	3076212	14	0.0714
14 ETM - 12 UN	2074214	3076214	12	0.0833

Insert Description	OT20C	OT30C	TPI	Dec. Ptch
21 ETM - 20 UN	2074217	3076217	20	0.0500
21 ETM - 18 UN	2074219	3076219	18	0.0556
21 ETM - 16 UN	2074221	3076221	16	0.0625
21 ETM - 14 UN	2074223	3076223	14	0.0714
21 ETM - 12 UN	2074225	3076225	12	0.0833
21 ETM - 10 UN	2074227	3076227	10	0.1000
21 ETM - 9 UN	2074229	3076229	9	0.1111
21 ETM - 8 UN - S*	2074230	3076230	8	0.1250

* S denotes single side use only

